

ICS 25.020

Revision of  
SN 200-2:2022-06

## Revision A1

This copy will not be updated in case of changes !

### Foreword

This company standard contains amendments to [SN 200-2:2022-06](#) which have proven necessary in the application of the standard.

### Revision

#### Section 5.1 Basic specifications

The text of section 5.1 shall be replaced by the following text:

Unless special requirements are made, the technical delivery conditions and quality specifications can be found in the relevant DIN, DIN EN, ISO or SEW standards.

When particular requirements have to be fulfilled, the quality specifications for forgings are shown on the drawing in the form of drawing stickers. Heat treatment shall be carried out or arranged for by the forging and/or the manufacturing shop.

Note:

The following sections shall be complied with when specifications for the inspection of forgings are made in the manufacturing documents. If no indications are made in the manufacturing documents, the inspection specifications for semi-finished products of section 6.3 are applicable.

Revision note:

The following sentence was deleted from section 5.1:

The degree of stretching  $\geq 3$  shall be set in a way (referred to the largest diameter or wall thickness) that homogeneous forging is effected, upsetting operations  $\lambda S$  (even before start of stretching) shall not be considered in the calculation/determination.